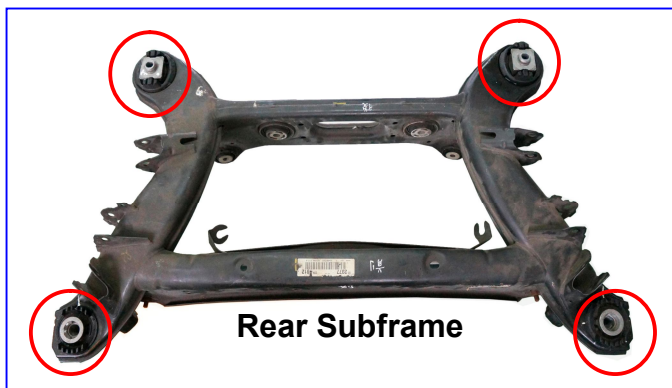


ET1624A

MERCEDES (W204) REAR SUBFRAME FRONT / REAR BUSH REMOVAL / INSTALLATION KIT



- **Function:**
- This tool kit is used on removal/installation of the subframe front/rear bush on car.
- Application: Mercedes (W204)



Subframe Front Bush



Subframe Rear Bush



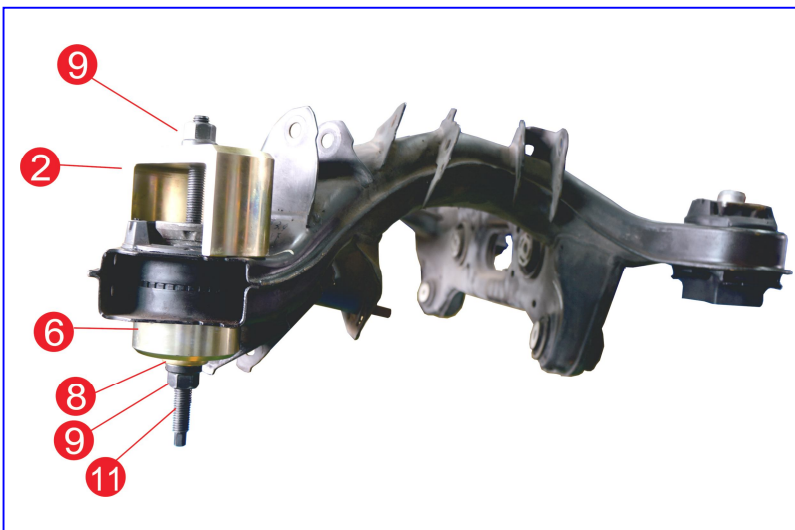
● Specification:

No.	Description	Specification	Quantity	Remark
1	Adjustable Remover	L175×W138×H38	1	
2	Front Bush Removal/Rear Bush Installation Base	D:φ111×70L	1	d:φ13
3	Front Bush Installer Block	D:φ90×25L	1	d:φ13
4	Front Bush Installer Base	D:φ96×34L	1	d:φ13
5	Rear Bush Installer Block	D:φ104×47L	1	d:φ13
6	Front Bush Remover Block	D:φ75×32L	1	d:φ13
7	Rear Bush Remover Block	D:φ80×35L	1	d:φ13
8	Bearing	D:φ32×9L	1	d:φ17
9	Nuts	M12×P1.75	2	
10	Rear Bush Screw	M12×P1.75×280L	1	
11	Front Bush Screw	M12×P1.75×232L	1	

● Instructions:

1. Subframe Front Bush Removal/Installation

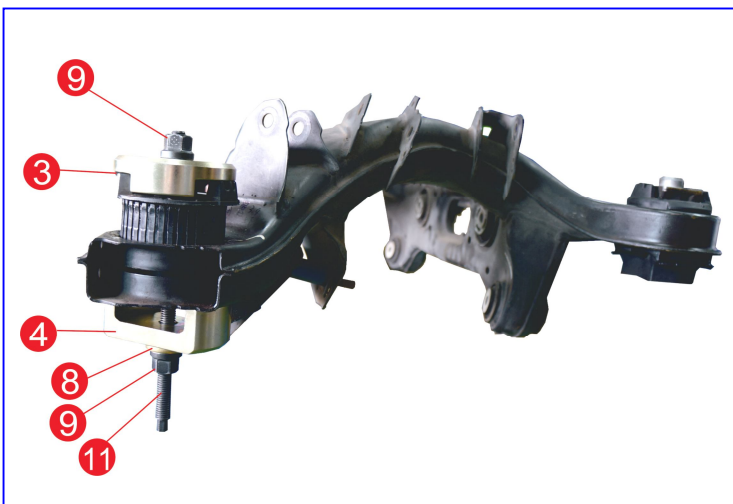
Removal:



Front Bush Removal requires No. 2, 6, 8, 9, 11 tools.

1. Put No. 2 on the bush.
2. Put No. 6 at the bottom of the bush and installer No.8 bearing.
3. Insert No.11 screw through the bush and No. 6, then screw NO 9 nuts onto No. 11 screw.
4. Finally, use a wrench to screw the No. 9 nut until complete the removal of the bush.

Installation:

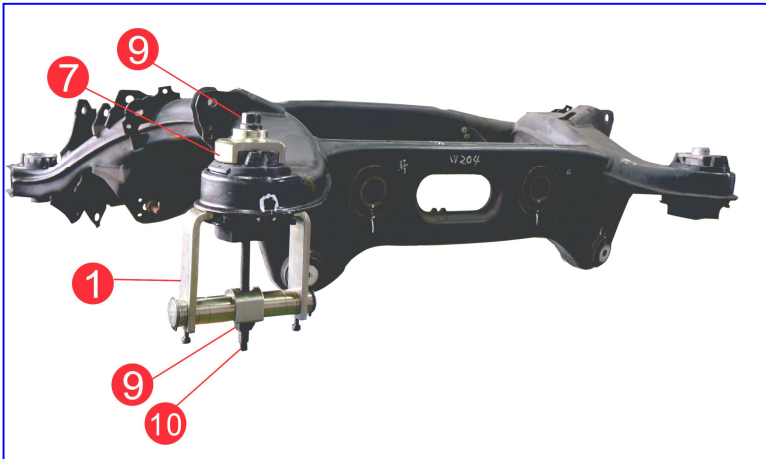


Front Bush Installation requires No. 3,4,8,9,11 tools.

1. Put new bush and No. 3 block on the subframe.
2. No. 4 base put at the bottom of the subframe and insert No. 11 screw through the No. 3, 4 and the bush.
3. Screw No. 8 bearing onto No. 11 screw and screw No. 9 nuts onto the No. 11 screw.
4. Finally, use a wrench to screw the No. 9 nut and squeeze bush to complete the installation.

2. Subframe Rear Bush Removal/Installation

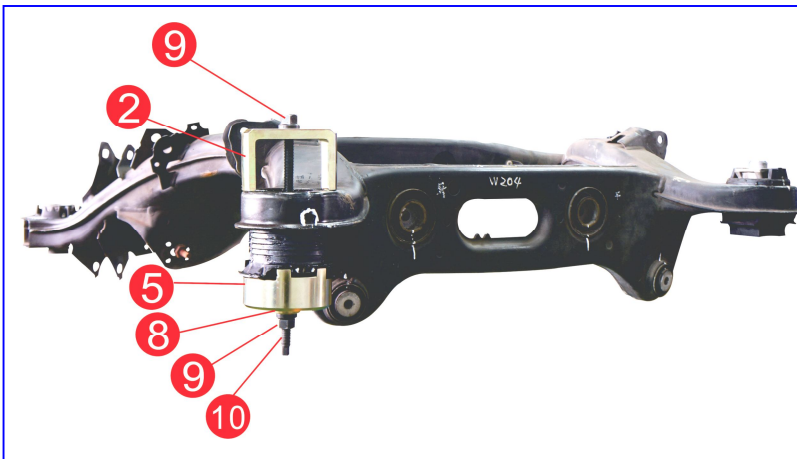
Removal:



Rear bush removal requires No. 1, 7, 9, 10 tools.

1. Put No. 1 Adjustable Remover at the bottom of rear bush.
2. Put No. 7 block on the bush and insert No. 10 screw through the bush and No. 7, 1.
3. Screw No. 9 nuts onto No. 10 screw. Finally, use a wrench to screw the bottom No. 9 nut until complete the removal of the bush.

Installation:



Rear bush installation requires No. 2, 5, 8, 9, 10 tools.

1. Put No. 5 block and new bush at the bottom of the subframe.
2. Put No. 2 base on the bush and insert No. 10 screw through No. 2, 5 and the bush.
3. Screw No. 9 nuts and No.8 bearing onto the No. 10 screw.
4. Finally, use a wrench to screw the bottom No. 9 nut until complete the installation of the bush.